



## Safe, Responsible Growth for Cass County

The Waelz process is a method of recovering zinc and other valuable metals from EAF dust from steel mini mills using a rotary kiln (waelz kiln).

### Valued Partners

Waelz Sustainable Products (“WSP”), a joint venture between longtime Indianapolis family-owned business Heritage Environmental Services and Zinc Nacional of Monterrey, Mexico, has announced plans to invest in a [state-of-the-art zinc recycling and production plant](#) in Cass County, Indiana.

### Customer Focus

Our plant will be well positioned in Cass County, IN to serve a large portion of steel producers throughout the Midwest offering them a competitive [logistics advantage](#).

### Respected Neighbors

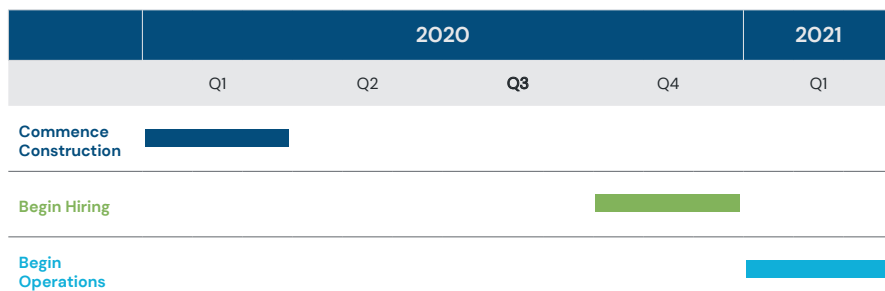
WSP partners have a long track record of [community engagement](#) and are committed to working with city leaders and residents to become a [valued member](#) of the Cass County community.

## Investing to Create Meaningful Economic and Community Benefits

The Waelz Sustainable Products facility will be an economic and jobs **engine** for the Cass County area:

Phase 1		<b>90+ Direct Jobs</b>	<h3 style="margin: 0;">Benefits</h3> <p style="margin: 0;"><b>Economic Growth</b></p> <ul style="list-style-type: none"> <li>Tax revenue: contributes to both Cass County and Indiana.</li> </ul> <p style="margin: 0;"><b>Community Engagement</b></p> <ul style="list-style-type: none"> <li>Charitable contributions</li> <li>Philanthropic support</li> <li>Educational programs</li> </ul>
<p style="font-size: 24px; color: #4CAF50;"><b>\$75MM</b></p> <p style="color: #4CAF50;">Investment</p>	<p style="font-size: 24px; color: #4CAF50;"><b>60+</b></p> <p style="color: #4CAF50;">Employees</p>	<p><b>Good Pay</b></p> <ul style="list-style-type: none"> <li>Avg. salary \$49K</li> </ul> <p><b>Strong Benefits</b></p> <ul style="list-style-type: none"> <li>401K</li> <li>Profit Sharing</li> <li>Incentivized Bonus Plan</li> </ul>	
Phase 2		<b>Additional Indirect Jobs</b>	
<p style="font-size: 24px; color: #4CAF50;"><b>\$35MM</b></p> <p style="color: #4CAF50;">Investment</p>	<p style="font-size: 24px; color: #4CAF50;"><b>30+</b></p> <p style="color: #4CAF50;">Employees</p>	<ul style="list-style-type: none"> <li>Construction</li> <li>Engineers</li> <li>IT Support</li> <li>Logistical support</li> <li>Railroad and utility service providers</li> <li>Hospitality</li> <li>Financial services</li> </ul>	

### Process Timeline



### Site Location



## A Partnership of Proven, Safe Operators with Family Values



Heritage Environmental Services is a longtime, Indianapolis-based family-owned business specializing in reclamation, hazardous waste management and recycling solutions.



Zinc Nacional is a fourth-generation family-owned business based in Monterrey, Mexico, with over 60 years of experience in value-added zinc production.

**Both Heritage and Zinc Nacional have proven track records of partnering with communities to build strong relationships and deliver tangible benefits to the local population.**



*Heritage Environmental has long been a valued member of the Indianapolis community, due to their willingness to engage area neighbors and their commitment to uplifting our city. I appreciate their continued partnership as we work to make Indianapolis a better place to live and work."*

JOE HOGSETT, MAYOR OF INDIANAPOLIS, IN



*I feel any town or area would be very lucky and fortunate to have Zinc Nacional as a part of their community."*

STANLEY ALLRED, MAYOR OF THE TOWN OF MILLPORT, AL

### What is Zinc Oxide?

A high-demand component with a diverse range of applications in various consumer products.



Sunscreen



Ceramic & Glass



Cosmetics



Paint



Tires

### Zinc Oxide Waelz Kiln Process

The Waelz process is a method of recovering zinc and other valuable metals from a variety of feedstocks using a rotary kiln (waelz kiln).

